



Excel prides itself on being a truly value-added supplier.

**Pride & Innovation**

We are always thinking about how to save our customers time, space and money. We do this through design and by leveraging decades of industry knowledge. We also smartly invest in new technology (over \$12 million in capital investments in the past three years alone) and the best training for our people.

**We Control the Entire Process**

At Excel, we know that your packaging or displays are critical, and in some cases a delay would mean shutting down your operations or a costly delay in your marketing campaign. That's why Excel is a founding member of the Five Star Group, a partnership of five corrugated facilities throughout the Midwest. This partnership network means we have five plants, not just one — so that even an unforeseen issue will be hard-pressed to prevent us from delivering to you on time, every time. We don't ever want you to worry about supply security. The fact that our Five Star corrugating operations has become the largest independent producer of corrugated in the Midwest helps us guarantee we can take care of all your needs...from start, to finish!

We own all the equipment, design your product, manufacture your product, label it, and deliver it. From start to finish, we can ensure high-quality and on-time delivery every time!

**ex • cel':** to surpass,  
be superior; to outdo

*Excel can produce virtually anything you need made out of corrugated. We work directly with customers as well as with marketing and advertising agencies, both small and large. We can even cut same day sample prototypes for you to review!*

*Call us today and speak with one of our representatives about how Excel Container can help you.*

EXCEL CONTAINER, INC.



**EXCEL CONTAINER**

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Welcome to  
Excel Container

*corrugated packaging and  
displays - it's our business!*





*Excel can produce all styles of corrugated packaging, limited by imagination only. We have no minimum order quantity, and with our production capacity and manufacturing experience, Excel can produce with lead times as short as overnight.*

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#### **We're Unique**

Excel Container is an Independent Corrugator that has been servicing companies with the design and manufacture of point of purchase displays, pallet merchandising, and all retail and industrial corrugated packaging since 1989. We are the only Independent Corrugator operating two new corrugators running side-by-side servicing the Chicagoland area. And because our corrugating operations run nearly 24/7, we have rapid turnaround capabilities to meet the most demanding production requirements.

#### **We Do It All In House**

We manufacture a full range of corrugated products, from simple boxes to complicated inner-packing solutions to high-graphic litho-laminated POP displays. We can provide fulfillment for your project including co-packing and management of the drop-shipment. Our structural designers utilize Artios CAD and a Kongsberg sample-cutting table. In addition, our orders are shipped on Excel's own fleet of trucks. By controlling the whole process, we can ensure high-quality and on-time delivery every time!

#### **We Are Here For You**

Customer service is clearly an area that sets us apart from the rest. Our customer service department is equipped to handle any request. All reps are e-mail accessible and utilize customized software to facilitate our JIT service programs and assist our valued customers in a variety of ways, including:

- Two-day lead times
- Inventory management
- Item history analysis
- Order optimization
- Flexible scheduling

**We do it all... In house!**



*Our brand new 150,000 square foot converting facility in Aurora, IL*



#### **Corrugating**

- 250,000 square foot facility housing 98" Isowa and 110" BHS Corrugators running 24/7
- Preprint liner conversion
- Specialty coatings in-stock
- Some colored liners in-stock
- 26 to 90 lb. liner in-stock
- B,C,E & S flutes
- Electrostatic Discharge board (ESD)

#### **Structural Design**

- Artios CAD software
- Kongsberg sample-cutting table
- Conceptual prototyping
- Graphic computerization with import/export capability
- Same day sample turnaround available
- UPS / ISTA testing
- On-site design consultations

#### **Converting**

- Brand new 150,000 square foot manufacturing facility
- All style & size boxes
- Multiple flat-bed and rotary die-cutting centers
- Large format litho laminating
- Five color direct print with optional UV coating
- 130" J&L Specialty Folder Gluer for all specialty glued items (auto bottoms, infold/outfold trays, etc...)

#### **Additional Services**

- Warehousing with next-day delivery
- Weekly status reports to warehouse customers
- Vendor Managed Inventory (VMI)
- Custom boxes in stock for purchase (Meat Boxes, Recycling Bins, etc.)
- Rapid quote turnaround
- UN Certifications
- Video instructions for complex displays posted securely online
- Complete fulfillment and drop-ship



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